



**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 1  
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Revision No: 1

**Section 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

**Product name:** CHIPEX BLENDING SOLUTION

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**1.3. Details of the supplier of the safety data sheet**

**Company name:** ChipEx Limited  
Unit 10  
Thorpe Way Industrial Est  
Banbury  
Oxfordshire  
OX16 4SP  
**Tel:** +44 (0)1295 258308  
**Fax:** +44 (0)1295 258308  
**Email:** [johnny@chipex.co.uk](mailto:johnny@chipex.co.uk)

**1.4. Emergency telephone number**

**Emergency tel:** +44 (0)1295 258308  
(office hours only)

**Section 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification under CHIP:** F: R11; Xn: R20/21; Xi: R38; N: R51/53; Xn: R65

**Classification under CLP:** Aquatic Chronic 2: H411; Flam. Liq. 2: H225; Skin Irrit. 2: H315

**Most important adverse effects:** Highly flammable. Harmful by inhalation and in contact with skin. Irritating to skin. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Harmful: may cause lung damage if swallowed.

**2.2. Label elements**

**Label elements under CLP:**

**Hazard statements:** H225: Highly flammable liquid and vapour.  
H315: Causes skin irritation.  
H411: Toxic to aquatic life with long lasting effects.

**Signal words:** Danger

**Hazard pictograms:** GHS02: Flame  
GHS07: Exclamation mark  
GHS09: Environmental



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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 2

**Precautionary statements:** P243: Take precautionary measures against static discharge.  
P264: Wash thoroughly after handling.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P303+361+353: IF ON SKIN (or hair): Remove immediately all contaminated clothing.  
Rinse skin with water.  
P370+378: In case of fire: Use agent suitable for flammable liquids and solids such as dry chemical or carbon dioxide for extinction.

**Label elements under CHIP:**

**Hazard symbols:** Highly flammable.  
Dangerous for the environment.  
Harmful.



**Risk phrases:** R11: Highly flammable.  
R20/21: Harmful by inhalation and in contact with skin.  
R38: Irritating to skin.  
R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R65: Harmful: may cause lung damage if swallowed.

**Safety phrases:** S2: Keep out of the reach of children.  
S29: Do not empty into drains.  
S36/37: Wear suitable protective clothing and gloves.  
S61: Avoid release to the environment. Refer to special instructions / safety data sheets.

**2.3. Other hazards**

**Other hazards:** In use, may form flammable / explosive vapour-air mixture.

**PBT:** This product is not identified as a PBT substance.

**Section 3: Composition/information on ingredients**

**3.2. Mixtures**

**Hazardous ingredients:**

LOW BOILING POINT HYDROGEN TREATED NAPHTHA - NAPHTHA (PETROLEUM), HYDROTREATED LIGHT

EINECS	CAS	CHIP Classification	CLP Classification	Percent
265-151-9	64742-49-0	Xn: R65; F+: R12; Xi: R38; N: R51/53	Asp. Tox. 1: H304; Flam. Liq. 1: H224; Skin Irrit. 2: H315; Aquatic Chronic 2: H411	30-50%

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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 3

**XYLENE**

215-535-7	1330-20-7	-: R10; Xn: R20/21; Xi: R38	Flam. Liq. 3: H226; Acute Tox. 4: H332; Acute Tox. 4: H312; Skin Irrit. 2: H315	30-50%
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**ETHYLBENZENE**

202-849-4	100-41-4	F: R11; Xn: R20	Flam. Liq. 2: H225; Acute Tox. 4: H332	1-10%
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**TOLUENE**

203-625-9	108-88-3	F: R11; Xi: R38; Xn: R48/20; Xn: R63; Xn: R65; -: R67	Flam. Liq. 2: H225; Repr. 2: H361d; Asp. Tox. 1: H304; STOT RE 2: H373; Skin Irrit. 2: H315; STOT SE 3: H336	<1%
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**Section 4: First aid measures**

**4.1. Description of first aid measures**

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin.

Drench the affected skin with running water for 10 minutes or longer if substance is still on skin. Consult a doctor.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water. Do not induce vomiting. If conscious, give half a litre of water to drink immediately. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur. There may be vomiting.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**4.3. Indication of any immediate medical attention and special treatment needed**

**Immediate / special treatment:** Not applicable.

**Section 5: Fire-fighting measures**

**5.1. Extinguishing media**

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

**5.2. Special hazards arising from the substance or mixture**

**Exposure hazards:** In combustion emits toxic fumes.

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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 4

**5.3. Advice for fire-fighters**

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

**Section 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

**Personal precautions:** Refer to section 8 of SDS for personal protection details. If outside do not approach from downwind. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Turn leaking containers leak-side up to prevent the escape of liquid.

**6.2. Environmental precautions**

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

**6.3. Methods and material for containment and cleaning up**

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

**6.4. Reference to other sections**

**Reference to other sections:** Refer to section 8 of SDS.

**Section 7: Handling and storage**

**7.1. Precautions for safe handling**

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

**7.2. Conditions for safe storage, including any incompatibilities**

**Storage conditions:** Store in cool, well ventilated area. Keep container tightly closed. The floor of the storage room must be impermeable to prevent the escape of liquids.

**7.3. Specific end use(s)**

**Specific end use(s):** No data available.

**Section 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Hazardous ingredients:**

**XYLENE**

**Workplace exposure limits:**

**Respirable dust**

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 5

UK	220 mg/m <sup>3</sup> (50ppm)	441 mg/m <sup>3</sup> (100ppm)	-	-
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**ETHYLBENZENE**

UK	441 mg/m <sup>3</sup>	552 mg/m <sup>3</sup>	-	-
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**TOLUENE**

UK	191 mg/m <sup>3</sup> (50 ppm)	384 mg/m <sup>3</sup> (100 ppm)	-	-
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**8.1. DNEL/PNEC Values**

**DNEL / PNEC** No data available.

**8.2. Exposure controls**

**Engineering measures:** Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Impermeable gloves.

**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Impermeable protective clothing.

**Section 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

**State:** Liquid

**Colour:** Colourless

**Odour:** Solvent

**Boiling point/range°C:** >=105

**Flammability limits %: lower:** 0.9

**upper:** 7

**Flash point°C:** >=2

**Relative density:** 0.802

**9.2. Other information**

**Other information:** No data available.

**Section 10: Stability and reactivity**

**10.1. Reactivity**

**Reactivity:** Stable under recommended transport or storage conditions.

**10.2. Chemical stability**

**Chemical stability:** Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

**10.4. Conditions to avoid**

**Conditions to avoid:** Heat.

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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 6

**10.5. Incompatible materials**

**Materials to avoid:** Strong oxidising agents. Strong acids.

**10.6. Hazardous decomposition products**

**Haz. decomp. products:** In combustion emits toxic fumes.

**Section 11: Toxicological information**

**11.1. Information on toxicological effects**

**Hazardous ingredients:**

**XYLENE**

ORL	MUS	LD50	2119	mg/kg
ORL	RAT	LD50	4300	mg/kg
SCU	RAT	LD50	1700	mg/kg

**ETHYLBENZENE**

IPR	MUS	LD50	2624	µl/kg
ORL	RAT	LD50	3500	mg/kg

**TOLUENE**

IVN	RAT	LD50	1960	mg/kg
ORL	MUS	LD50	2	gm/kg
ORL	RAT	LD50	6900	mg/kg

**Relevant effects for mixture:**

Effect	Route	Basis
Acute toxicity (harmful)	INH DRM	Hazardous: calculated
Irritation	DRM	Hazardous: calculated

**Symptoms / routes of exposure**

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur. There may be vomiting.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**Section 12: Ecological information**

**12.1. Toxicity**

**Ecotoxicity values:** No data available.

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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 7

**12.2. Persistence and degradability**

**Persistence and degradability:** Not biodegradable.

**12.3. Bioaccumulative potential**

**Bioaccumulative potential:** Bioaccumulation potential.

**12.4. Mobility in soil**

**Mobility:** Readily absorbed into soil.

**12.5. Results of PBT and vPvB assessment**

**PBT identification:** This product is not identified as a PBT substance.

**12.6. Other adverse effects**

**Other adverse effects:** Toxic to aquatic organisms. Toxic to soil organisms.

**Section 13: Disposal considerations**

**13.1. Waste treatment methods**

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

**Section 14: Transport information**

**14.1. UN number**

**UN number:** UN1993

**14.2. UN proper shipping name**

**Shipping name:** FLAMMABLE LIQUID, N.O.S.  
(XYLENE)

**14.3. Transport hazard class(es)**

**Transport class:** 3

**14.4. Packing group**

**Packing group:** II

**14.5. Environmental hazards**

**Environmentally hazardous:** Yes

**Marine pollutant:** No

**14.6. Special precautions for user**

**Special precautions:** No special precautions.

**Tunnel code:** D/E

**Transport category:** 2

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**SAFETY DATA SHEET**  
CHIPEX BLENDING SOLUTION

Page: 8

**Section 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**15.2. Chemical Safety Assessment**

**Section 16: Other information**

**Other information**

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and 3:** H224: Extremely flammable liquid and vapour.  
H225: Highly flammable liquid and vapour.  
H226: Flammable liquid and vapour.  
H304: May be fatal if swallowed and enters airways.  
H312: Harmful in contact with skin.  
H315: Causes skin irritation.  
H332: Harmful if inhaled.  
H336: May cause drowsiness or dizziness.  
H361d: Suspected of damaging the unborn child.  
H373: May cause damage to organs <or state all organs affected, if known> through prolonged or repeated exposure <state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>.  
H411: Toxic to aquatic life with long lasting effects.  
R10: Flammable.  
R11: Highly flammable.  
R12: Extremely flammable.  
R20/21: Harmful by inhalation and in contact with skin.  
R20: Harmful by inhalation.  
R38: Irritating to skin.  
R48/20: Harmful: danger of serious damage to health by prolonged exposure through inhalation.  
R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R63: Possible risk of harm to the unborn child.  
R65: Harmful: may cause lung damage if swallowed.  
R67: Vapours may cause drowsiness and dizziness.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.